



offerings A and B) as well as to students engineering technology (course offering C).

## Contents

### Lectures

- Welding and allied processes:
  - General principles, advantages and disadvantages, quality control
  - Structural aspects of weldments
  - Weldability and problems during welding
  - Fusion welding: gas flame welding, electric arc welding, electric resistance welding, ...
  - Solid-state pressure welding: friction welding, explosion and pulse welding, ...
  - Fusion pressure welding: electric arc and electric resistance
  - Soldering and brazing
  - Laser welding and operations
- Adhesive bonding:
  - Principles, bonding process, types of adhesives, advantages and disadvantages
  - Load transfer and structural design

### Coached exercises (only for students in the engineering programmes)

- Static strength calculations of welded joints
- Fatigue strength calculations of welded joints

### Practicals (only for students in the engineering technology programmes)

- Fatigue strength calculations of welded joints
- Practical experience with electric arc welding

### Initial competences

This course builds on certain learning outcomes of the course 'Mechanica van Materialen' (engineering programmes) or Materialen and Mechanica (engineering technology programmes)

### Final competences

- 1 Understand the physical principles of joining techniques.
- 2 Describe the technological aspects of joining techniques.
- 3 List the advantages and disadvantages of joining techniques.
- 4 Know the applications of joining techniques.
- 5 Understand terminology specific to joining techniques.
- 6 Critically compare different joining techniques.
- 7 Select the most suited joining technique for a specific application.
- 8 Be aware of societal aspects (safety, economy, sustainability) specific to joining techniques.
- 9 Analyse and explain the load transfer in joints.
- 10 Constructive design of joints.
- 11 Recognize and remediate defects in joints.
- 12 Calculate the strength of joints.
- 13 Analyse, summarize and present scientific literature related to joining techniques (only for the engineering programmes).

### Conditions for credit contract

Access to this course unit via a credit contract is determined after successful competences assessment

### Conditions for exam contract

This course unit cannot be taken via an exam contract

### Teaching methods

Seminar, Excursion, Lecture, Practical

### Study material

Type: Handbook

Name: Welding processes handbook  
Indicative price: Free or paid by faculty  
Optional: yes  
Language : English  
Author : Weman  
ISBN : 978-0-85709-518-3  
Online Available : Yes

Type: Slides

Name: slides teacher  
Indicative price: Free or paid by faculty  
Optional: no  
Language : English  
Available on Ufora : Yes

Type: Audiovisual Material

Name: various movies  
Indicative price: Free or paid by faculty  
Optional: yes  
Language : English  
Available on Ufora : Yes

## References

Welding processes handbook, 2nd Edition, Ed. K. Weman, Woodhead Publishing, ISBN 978-0-85709-518-3, 2012

## Course content-related study coaching

The lecturer is available before and after the lectures. A personal meeting is possible upon e-mail request.  
Individual guidance during practicals (engineering technology programmes).

## Assessment moments

end-of-term and continuous assessment

## Examination methods in case of periodic assessment during the first examination period

Oral assessment, Written assessment open-book

## Examination methods in case of periodic assessment during the second examination period

Oral assessment, Written assessment open-book

## Examination methods in case of permanent assessment

Peer and/or self assessment, Assignment

## Possibilities of retake in case of permanent assessment

examination during the second examination period is possible

## Extra information on the examination methods

### Engineering programmes (course offering B):

Periodic evaluation:

- Theory: oral closed-book exam;
- Exercises: written exam with open book

Permanent evaluation:

- Presentation of a literature study (1st period: by a group of students; 2nd period: individual)
- Peer evaluation (only in 1st period)

### Engineering technology programmes (course offering C):

Periodic evaluation:

- Theory: oral closed-book exam;
- Exercises: written exam with open book

## Calculation of the examination mark

Engineering programmes: the final quotation is based on a weighted average of the scores obtained for theory (10/20), exercises (7/20) and microteaching (3/20).

Engineering technology programmes: the final quotation is based on a weighted average of the scores obtained for theory (12/20) and exercises (8/20).

If the student does not participate to the evaluation of one or more parts, he/she cannot pass this course. If the final score in this case would be 10/20 or more, the score is reduced to the highest unsuccessful score (9/20).